Dart Aerospace Ltd. Monday, 11/20/2006 11:33:05 AM Kim Johnston User: **Process Sheet** : BUSHING **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 29536 : 10173 **Estimate Number** : D2537 : NIA Part Number P.O. Number S.O. No. : NIA : 11/20/2006 **Drawing Number** D2537 REV A1 This Issue Prsht Rev. **Project Number** : N/A NIP : MACHINED PARTS Type **Drawing Revision** First Issue : NIA Material **Previous Run** : 11/27/2006 50 Um: **Due Date** Qty: Written By Checked & Approved By Material change on Step 2 KJ/JLM Comment **d** 05.01.31 **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** M304R500 0.500" 304 SS roundbar 1.0 Comment: Qty.: Total: 6.0165 f(s) 0.1203 f(s)/Unit Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) & F06/10/06 Batch: M 101926 HARDINGE 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble X = 66/12/05 INSPECT PARTS AS THEY COME OFF MACHINE QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK 5.0 **PACKAGING** PACKAGING RESOURCE #1

PB06/12/07

Each

Comment: PACKAGING RESOURCE #1 Identify and Stock

Location:

Dart Ae	rospace Lt	td									
W/O:		10-1	WC	ORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector		
						<u> </u>					
Part No:		PAR #:	Fault Category: NCR: Yes No DQA: D					Ď Date: <u>⊘</u>	Date: <u>04/14/0</u> 8		
			(*)		_	_		_ Date: _			
NCR:		,	WORK ORDI	ER NON-CONFORMANC	E (NCF	₹)					
		Description of NC		Corrective Action Section B			Verification	Approval Chief Eng	Approval		
DATE	STEP	Section A Initial Action Descr	Action Description Chief Eng	Sign 8 Date	Section C		QC Inspector				

NOTE: Date & initial all entries

Date:

Monday, 11/20/2006 11:33:05 AM

Üser:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29536

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE





Job Completion



w 06.17.08

Dart Aerospace Ltd

Dail Ac	OSpace	5 Llu								
W/O:			WC	RK ORDER CHANG	ES					
DATE STEP		PRO	OCEDURE CHA	E CHANGE By			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			Chief Eng	Chief Eng		Date				
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29536
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537 Rev: A1		Page 1 of 1

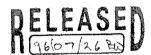
FIRST ARTICLE INSPECTION CHECKLIST								
	X	First Arti	cle	Prot	otype			
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Coi	nments	
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Measured by:	SP	Audited by:			Prototype /		N/A	
Date:	06/12/05	Date	06/12	405		Date:	N/A	
Rev Date	Change				F	Revised by	Approved	

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF , ,	-1
В	05.02.17	Added Ø0.438	KJ/JLM A	

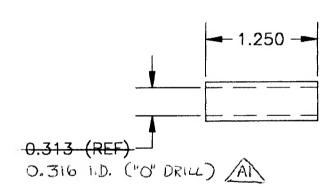




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RETURN TO
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WORK ORDER

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KE 81.09.07